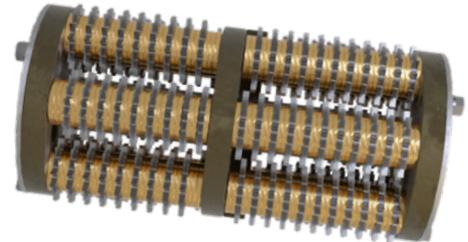
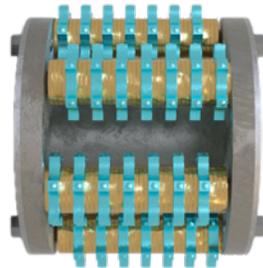
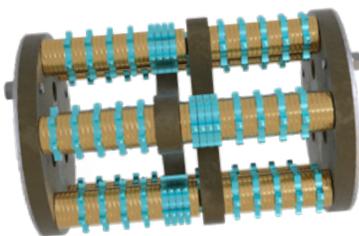




CUTTER DRUM ASSEMBLY PROCEDURES



CPM-8



CPM-10



CPL-8



CPU-10FC



CPU-12

EQUIPMENT DEVELOPMENT COMPANY, INC.

100 Thomas Johnson Drive, Frederick, MD 21702 U.S.A.

Ph: 800.638.3326 or 301.663.1600

Fax: 800.447.3326 or 301.663.1607

Watch Cutter Drum Assembly Procedure Videos at: EDCOinc.com

YouTube Search: EDCO Twitter: @EDCOUSA

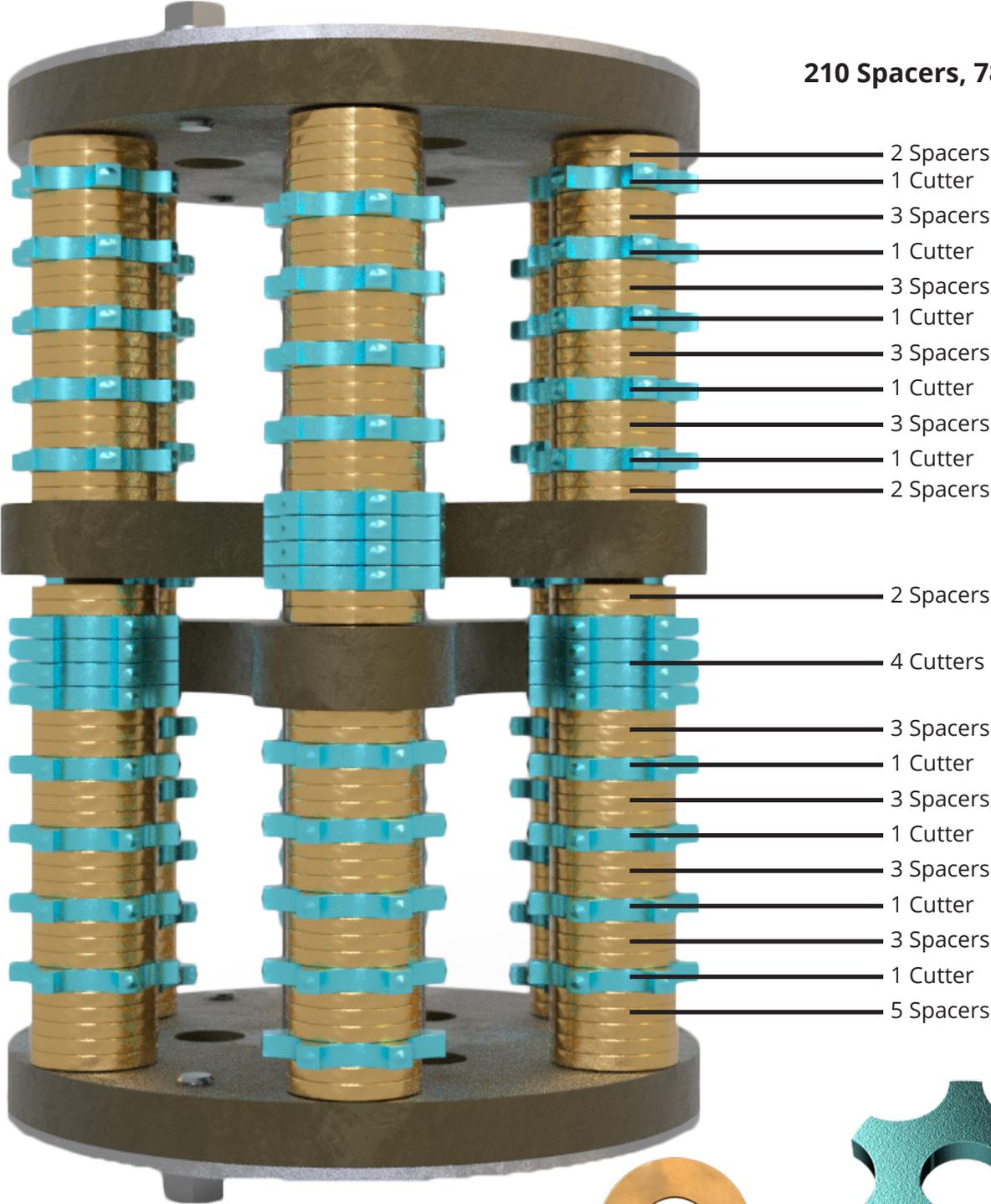
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Contact EDCO for additional Drum Assemblies.

CPM-8, 6-Shaft GENERAL PURPOSE Carbide Cutter Drum Assembly

210 Spacers, 78 Cutters



Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



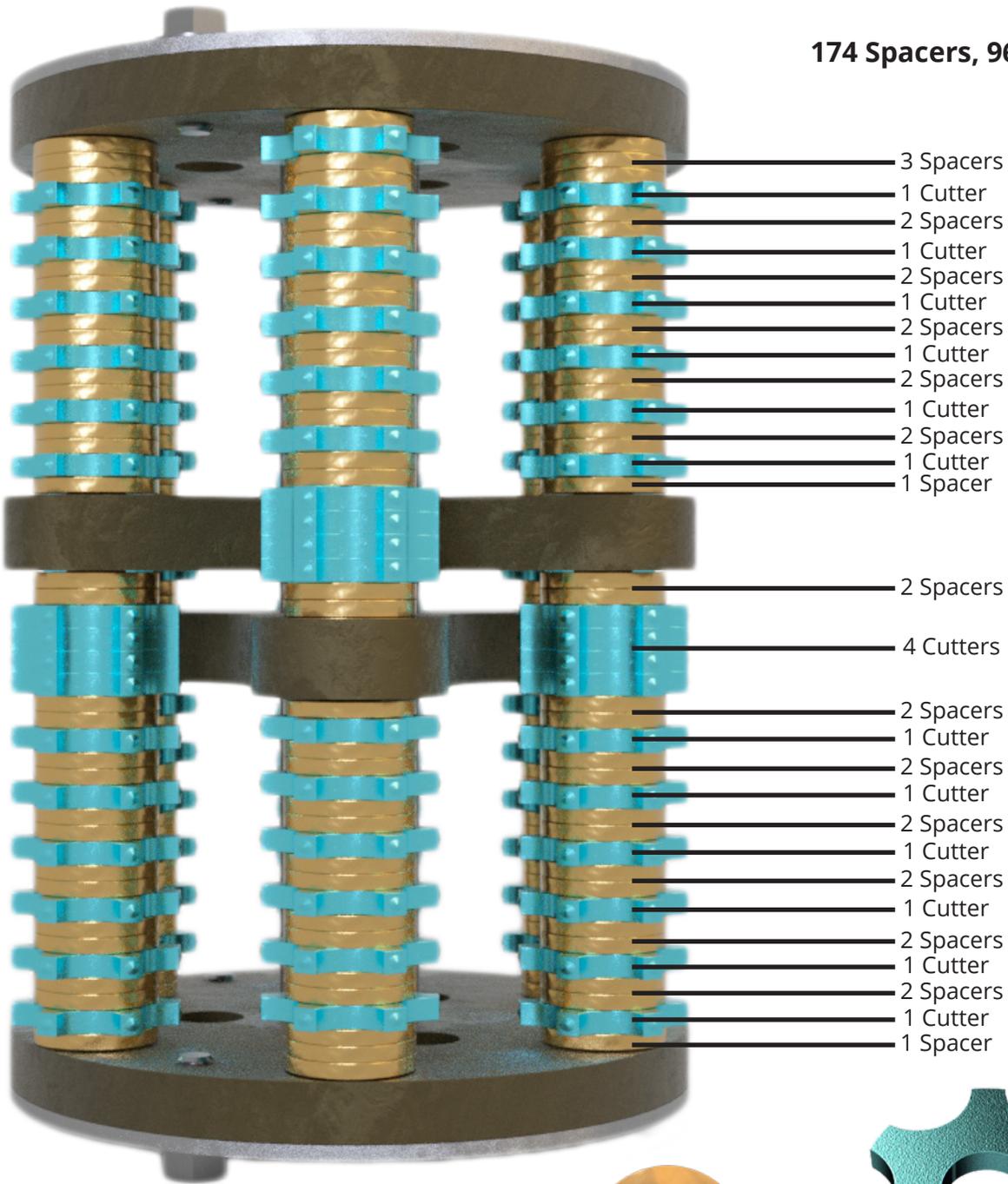
**Spacer
CG227
Part # 12230**



**6-Point Blue Carbide Cutter
CP206-T
Part # 20156**

CPM-8, 6-Shaft FINE Carbide Cutter Drum Assembly

174 Spacers, 96 Cutters



3 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
1 Spacer

2 Spacers
4 Cutters

2 Spacers
1 Cutter
1 Spacer

Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



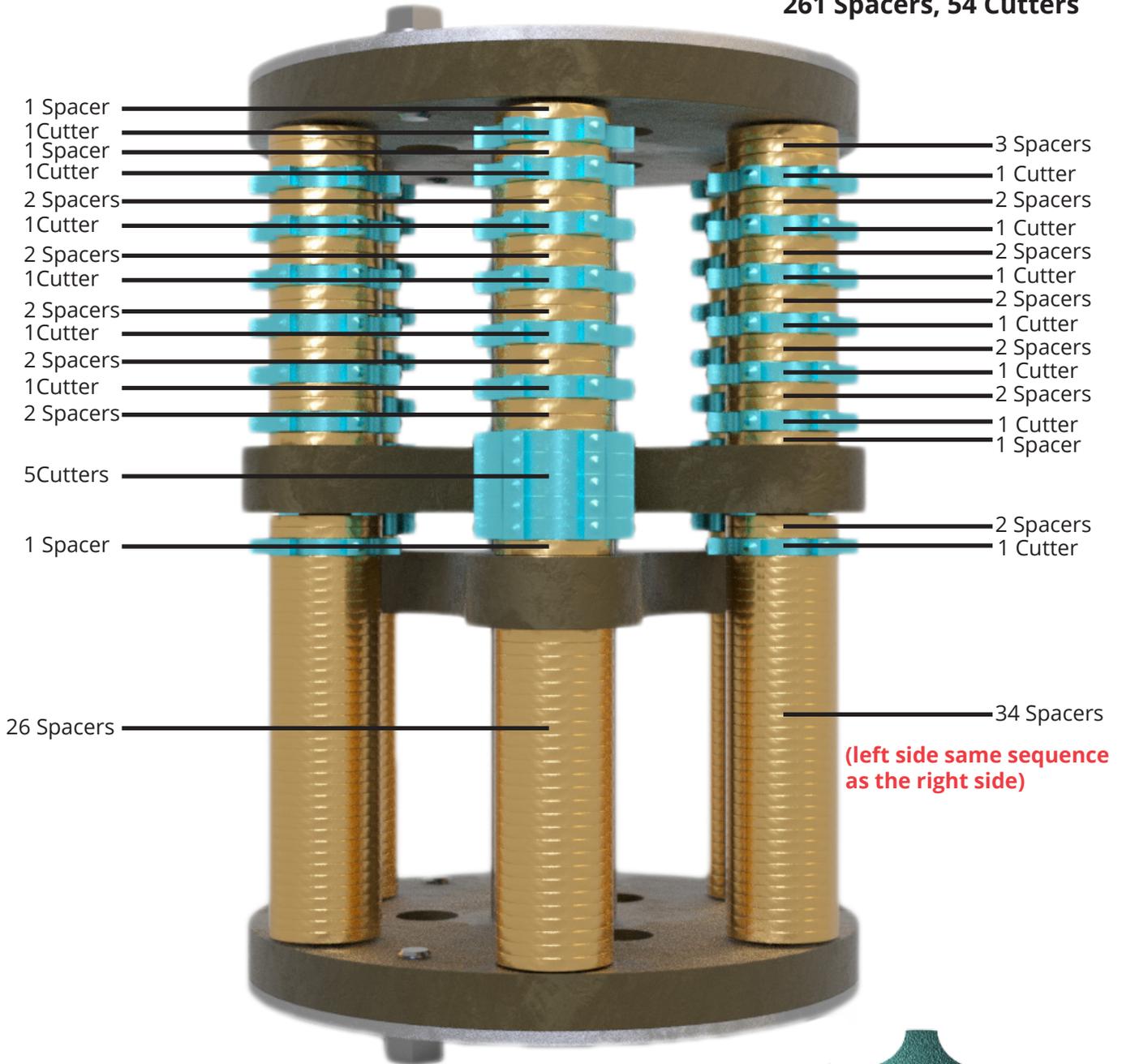
**Spacer
CG227
Part # 12230**



**6-Point Blue Carbide Cutter
CP206-T
Part # 20156**

CPM-8, 6-Shaft 4" LINE REMOVAL Carbide Cutter Drum Assembly

261 Spacers, 54 Cutters



Instructions: Repeat this sequence for the other 3 shafts.

- Loose Fit
- One Spacer minimum by each flange



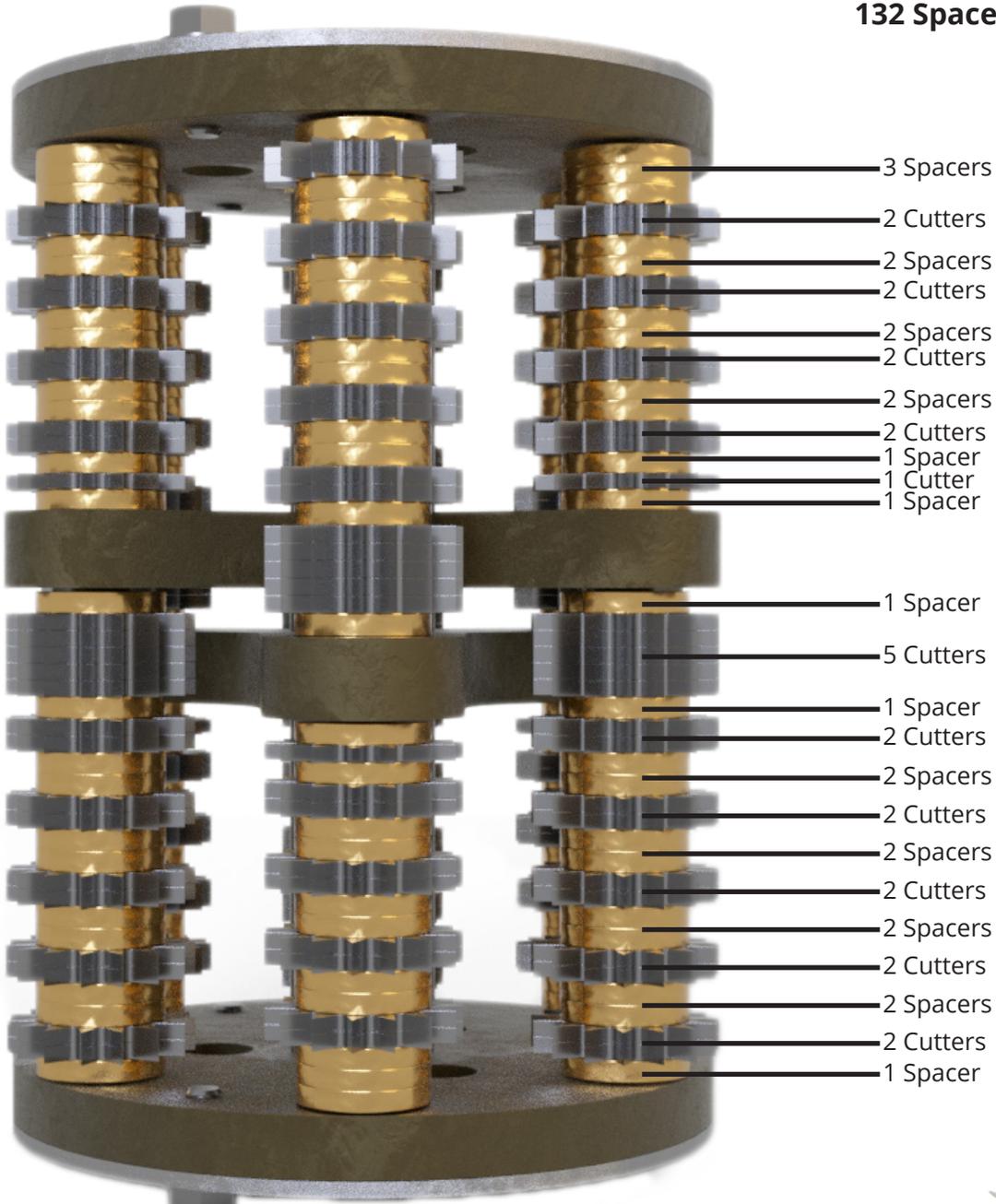
**Spacer
CG227
Part # 12230**



**6-Point Blue Carbide Cutter
CP206-T
Part # 20156**

CPM-8, 6-Shaft GENERAL PURPOSE Pointed Steel Cutter Drum Assembly

132 Spacers, 144 Cutters



3 Spacers

2 Cutters

2 Spacers

2 Cutters

2 Spacers

2 Cutters

2 Spacers

2 Cutters

1 Spacer

1 Cutter

1 Spacer

1 Spacer

5 Cutters

1 Spacer

2 Cutters

2 Spacers

2 Cutters

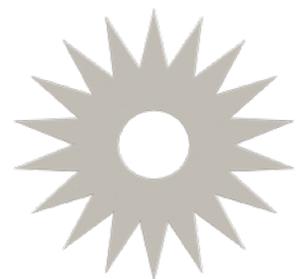
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Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



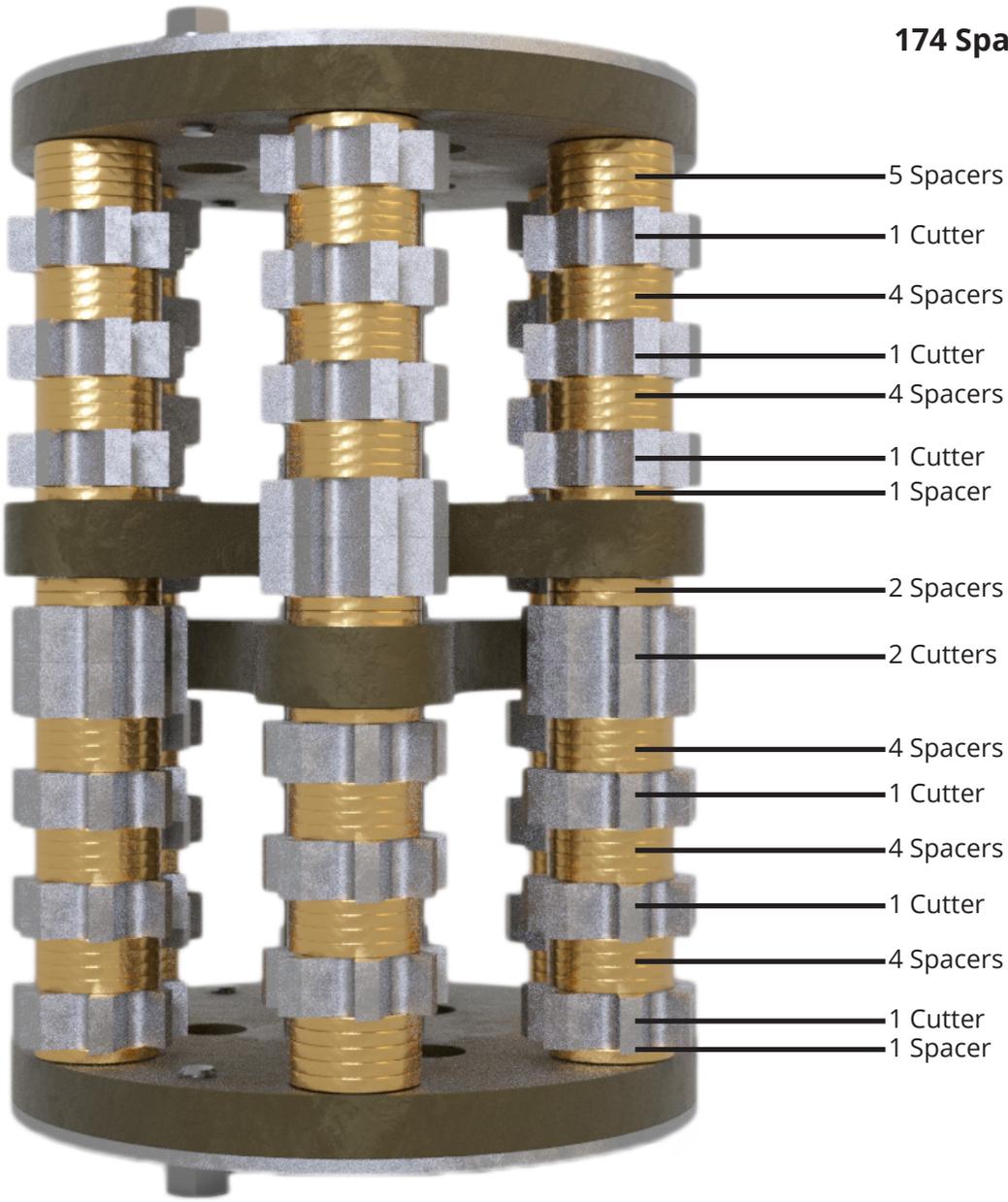
Spacer
CG227
Part # 12230



Pointed Steel Cutter
JRS-501
Part # 12206

CPM-8, 6-Shaft SPECIAL MILLING Carbide Milling Cutter Drum Assembly

174 Spacers, 48 Cutters

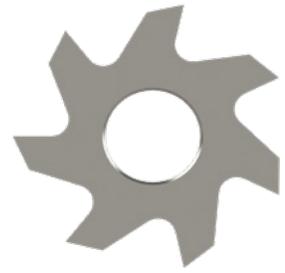


Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



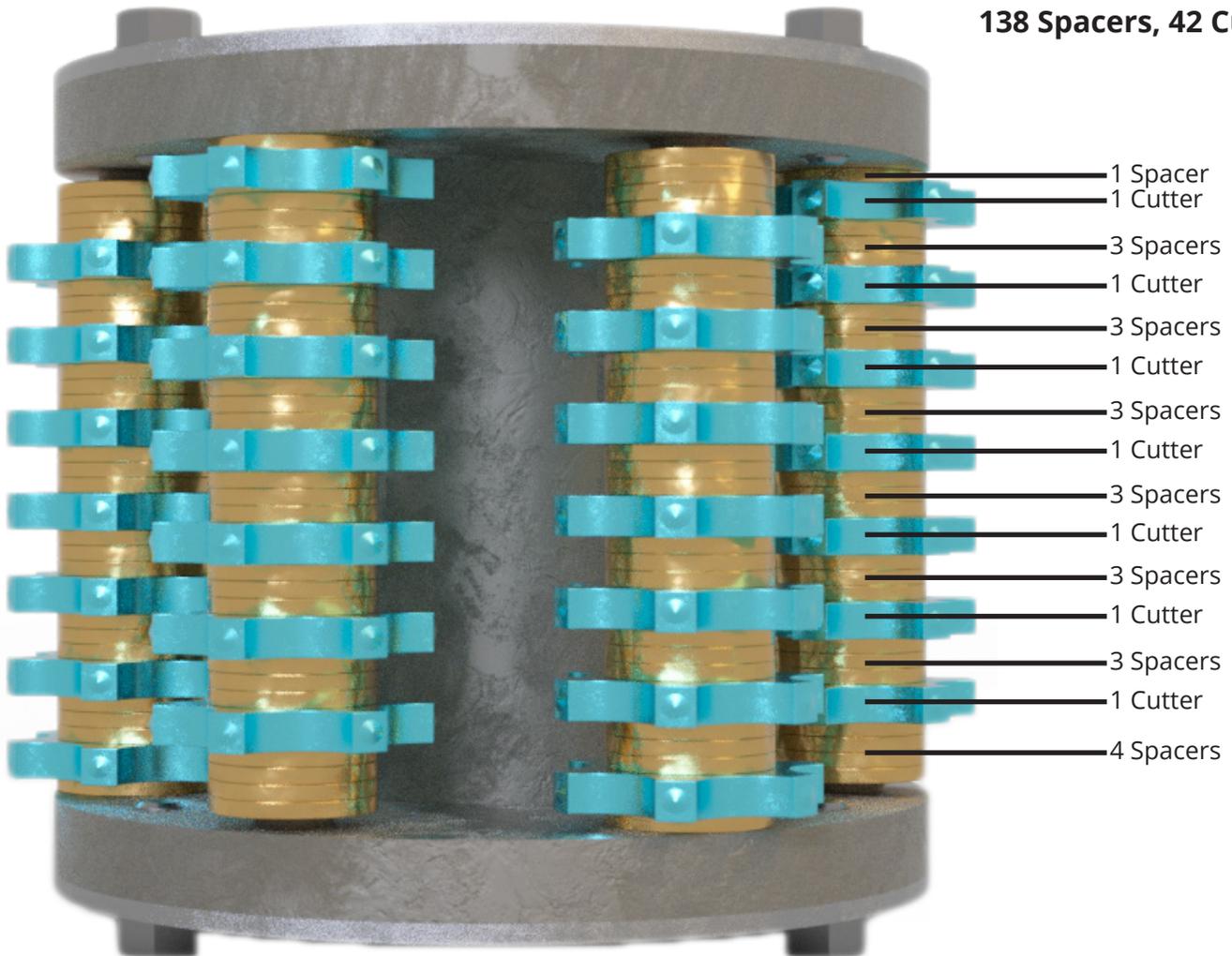
**Spacer
CG227
Part # 12230**



**Carbide Milling Cutter
CP207-T
Part # 20336**

CPM-8 Edger, 6-Shaft GENERAL PURPOSE Carbide Cutter Drum Assembly

138 Spacers, 42 Cutters



Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



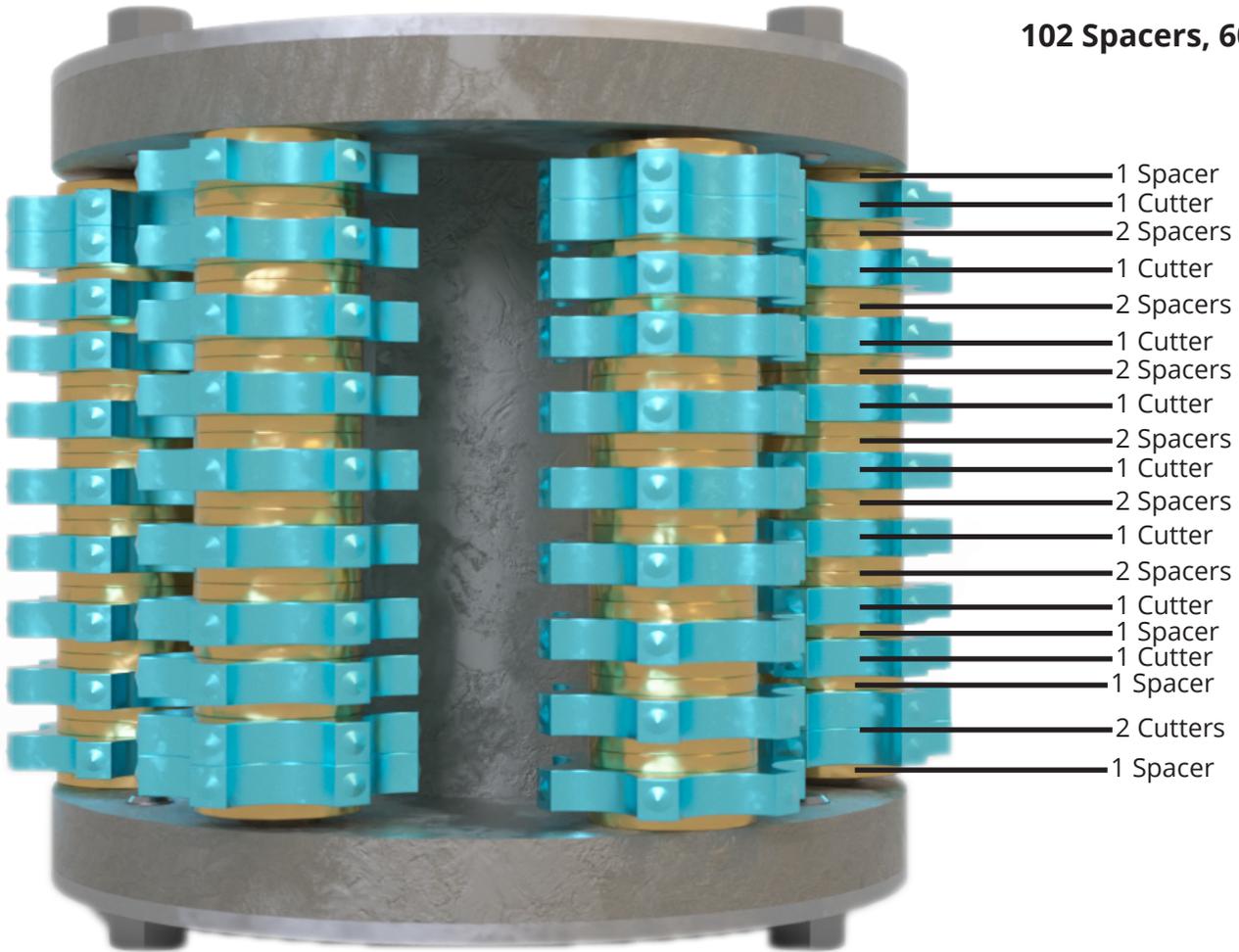
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CG227
Part # 12230



6-Point Blue Carbide Cutter
CP206-T
Part # 20156

CPM-8 Edger, 6-Shaft LINE REMOVAL Carbide Cutter Drum Assembly

102 Spacers, 60 Cutters



- 1 Spacer
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 1 Spacer
- 1 Cutter
- 1 Spacer
- 2 Cutters
- 1 Spacer

Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



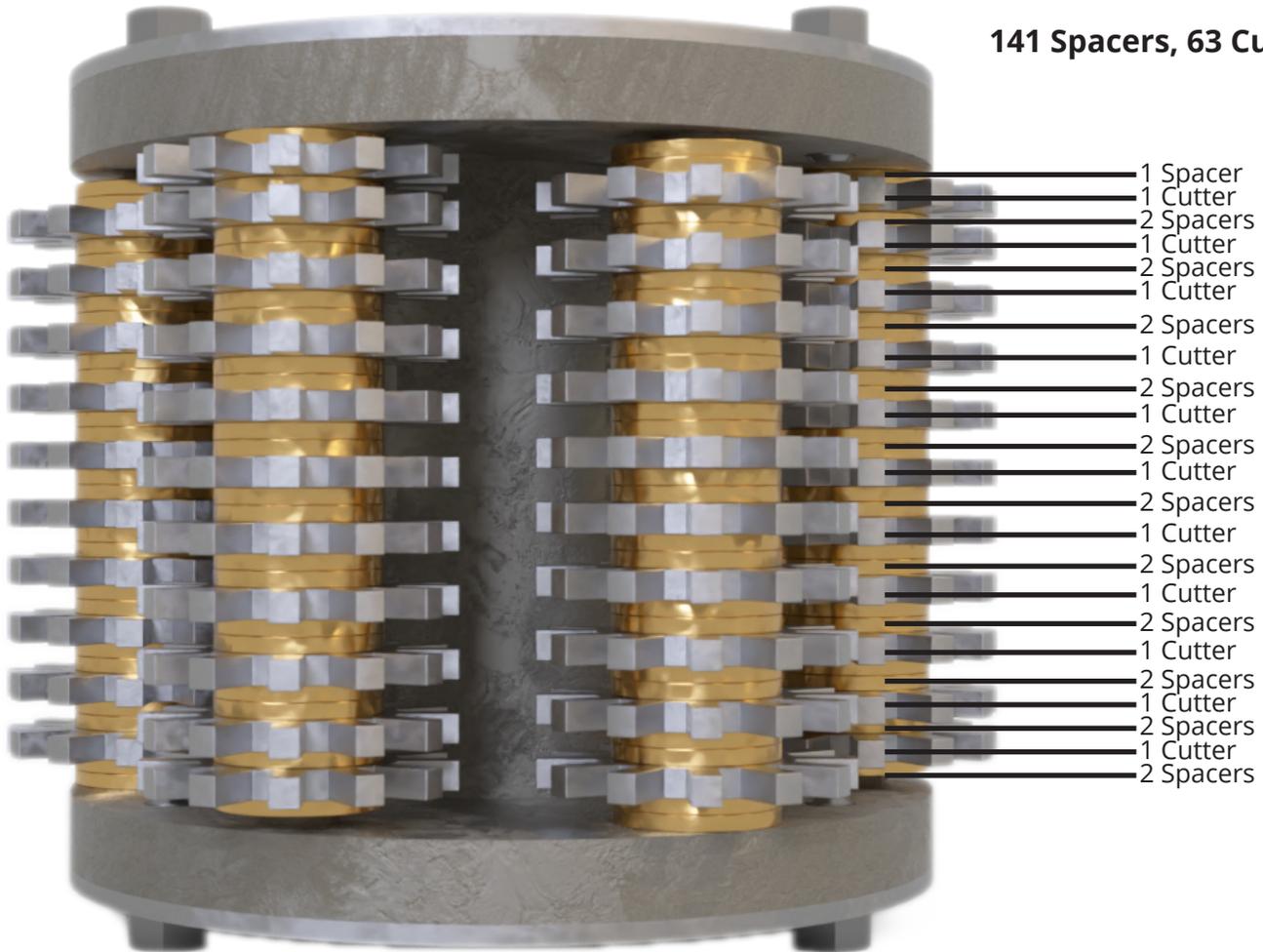
Spacer
CG227
Part # 12230



6-Point Blue Carbide Cutter
CP206-T
Part # 20156

CPM-4 or CPM-8 Edger Attachment, 6-Shaft FINE Flat-Tip Steel Cutter Drum Assembly

141 Spacers, 63 Cutters

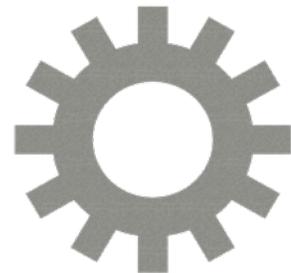


Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



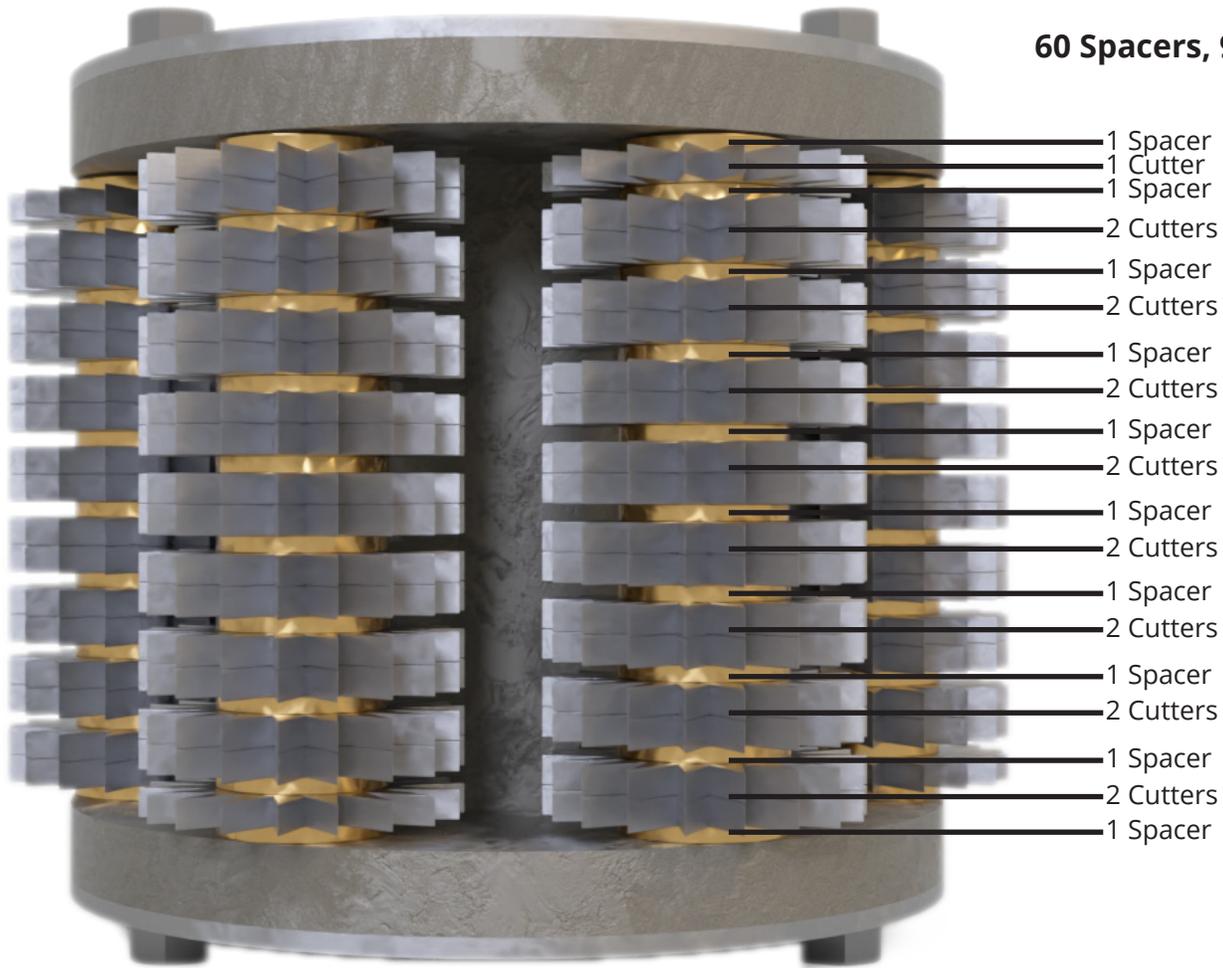
Spacer
CG227
Part # 12230



Steel Cutter
CP305
Part # 20206

CPM-4 or CPM-8 Edger Attachment, 6-Shaft SUPER FINE Pointed Steel Cutter Drum Assembly

60 Spacers, 96 Cutters



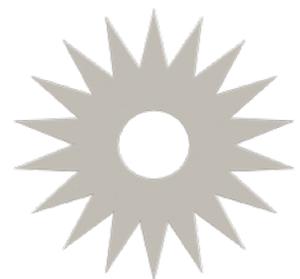
- 1 Spacer
- 1 Cutter
- 1 Spacer
- 2 Cutters
- 1 Spacer

Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



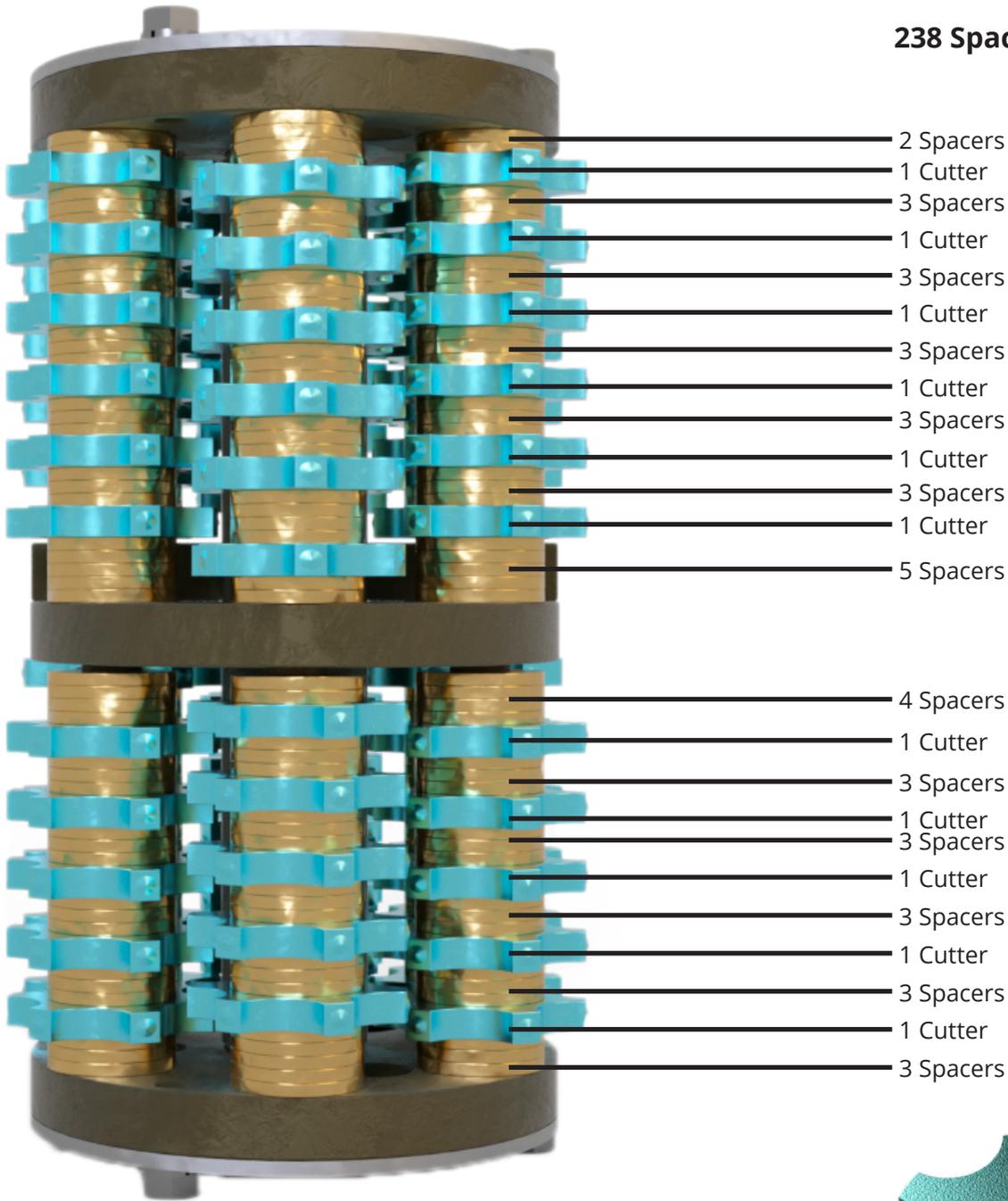
Spacer
CG227
Part # 12230



Pointed Steel Cutter
JRS-501
Part # 12206

CPL-8, 6-Shaft GENERAL PURPOSE Carbide Cutter Drum Assembly

238 Spacers, 66 Cutters



- 2 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 5 Spacers
- 4 Spacers
- 1 Cutter
- 3 Spacers

Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



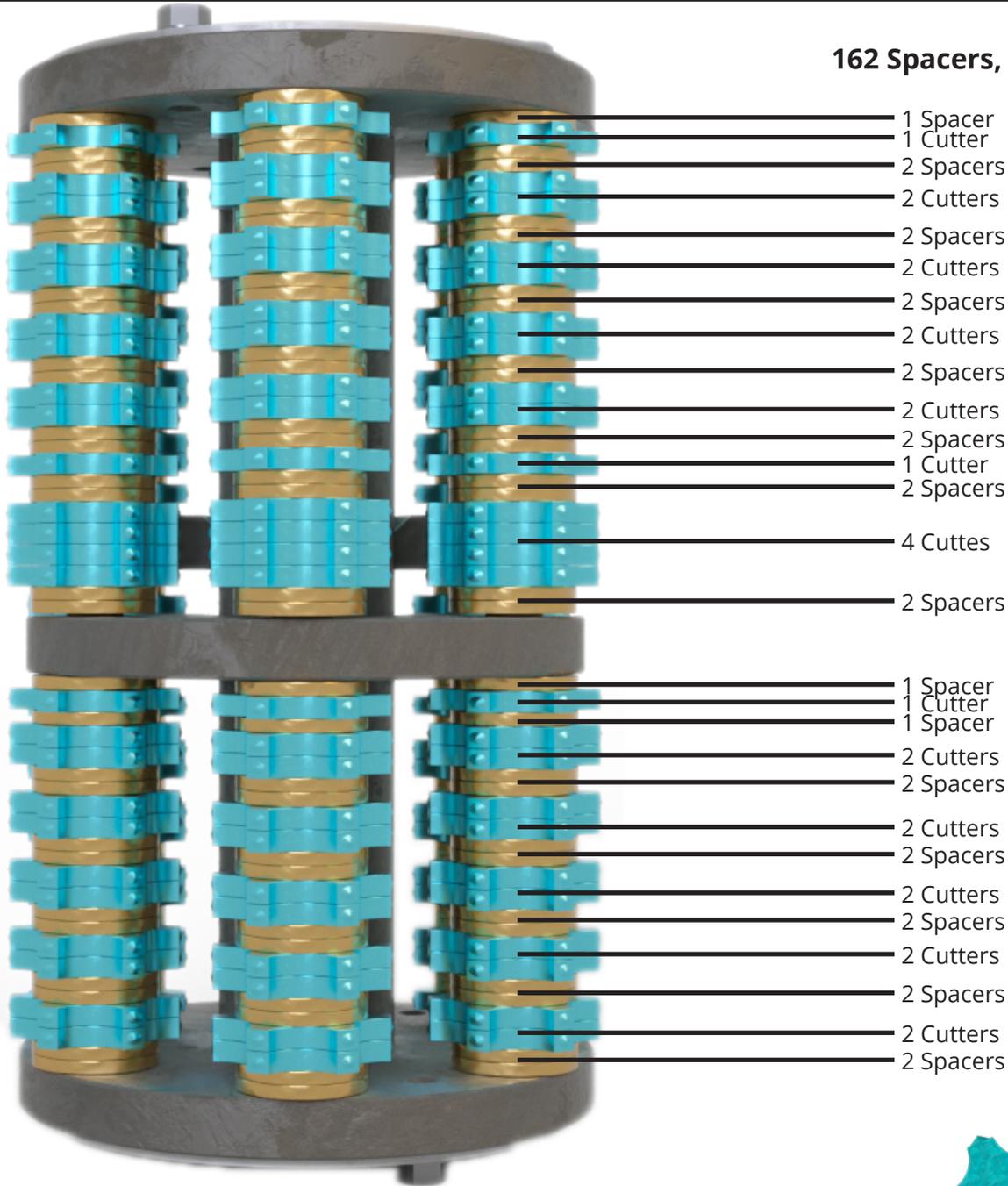
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CG227
Part # 12230**



**6-Point Blue Carbide Cutter
CP206-T
Part # 20156**

CPM-10, 6-Shaft FINE Carbide Cutter Drum Assembly

162 Spacers, 150 Cutters



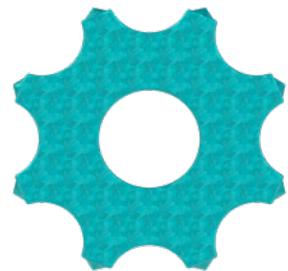
- 1 Spacer
- 1 Cutter
- 2 Spacers
- 2 Cutters
- 2 Spacers
- 1 Cutter
- 2 Spacers
- 4 Cuttes
- 2 Spacers
- 1 Spacer
- 1 Cutter
- 1 Spacer
- 2 Cutters
- 2 Spacers

Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



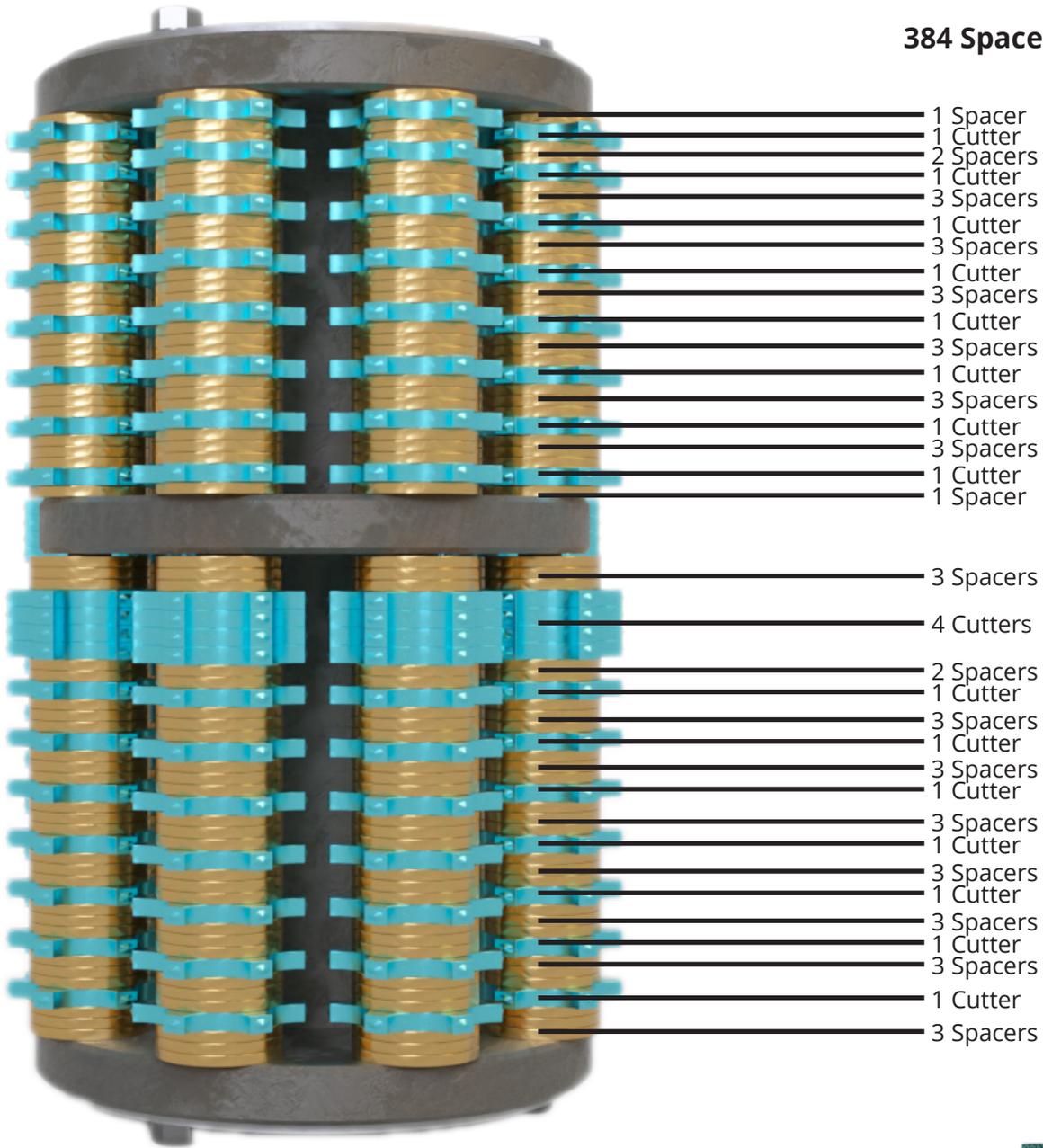
**Spacer
CP403
Part # 20060**



**8-Point Blue Carbide Cutter
CP308-T
Part # 20326**

CPM-10, 8-Shaft GENERAL PURPOSE Carbide Cutter Drum Assembly

384 Spacers, 152 Cutters



- 1 Spacer
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 1 Spacer

- 3 Spacers
- 4 Cutters
- 2 Spacers
- 1 Cutter
- 3 Spacers

Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



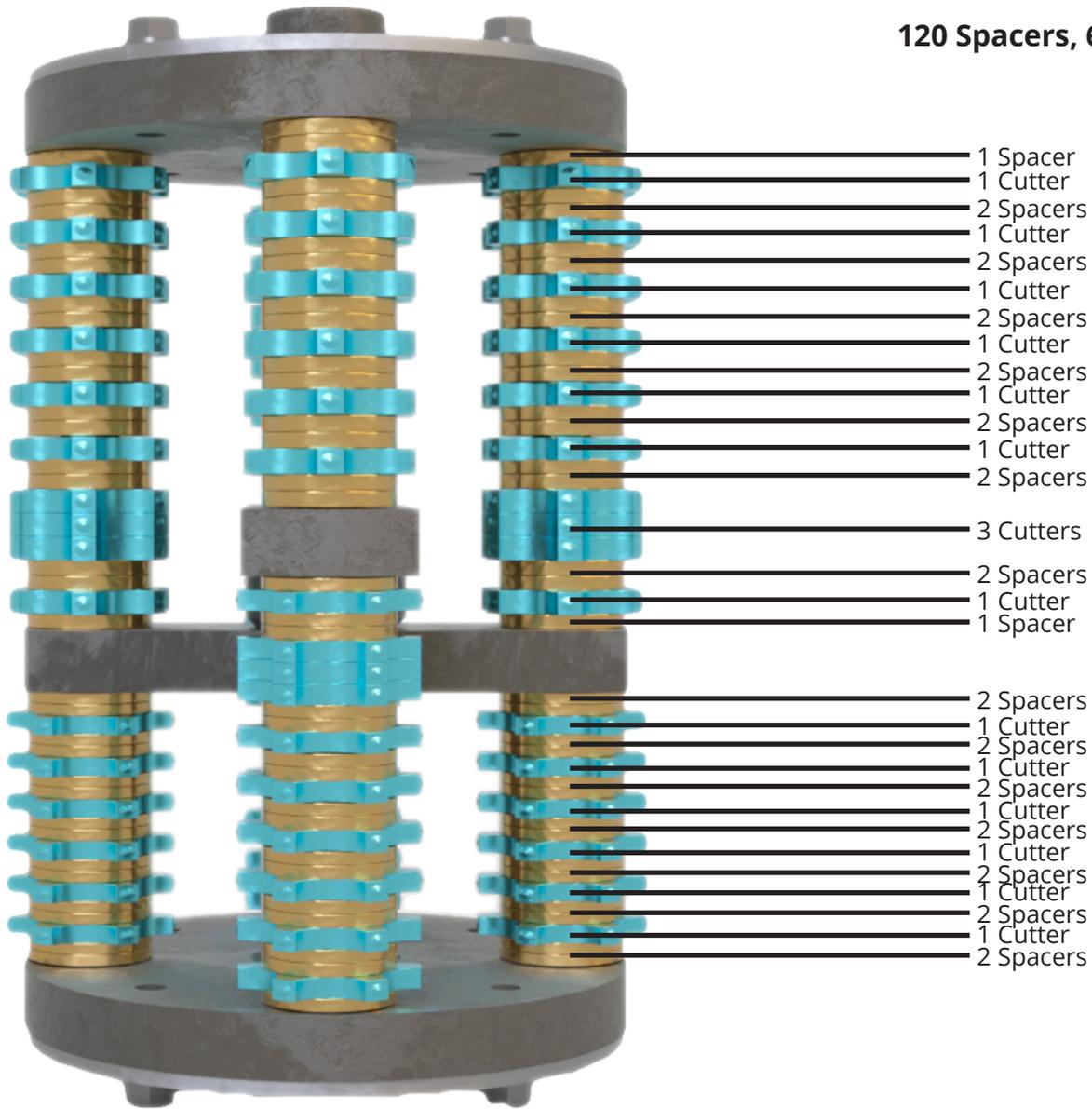
**Spacer
CG227
Part # 12230**



**6-Point Blue Carbide Cutter
CP206-T
Part # 20156**

CPU-10FC, 4-Shaft GENERAL PURPOSE Carbide Cutter Drum Assembly

120 Spacers, 64 Cutters



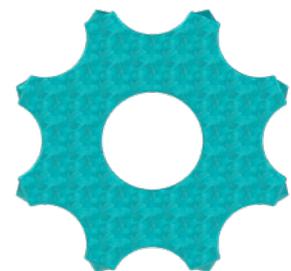
- 1 Spacer
- 1 Cutter
- 2 Spacers
- 3 Cutters
- 2 Spacers
- 1 Cutter
- 1 Spacer
- 2 Spacers
- 1 Cutter
- 2 Spacers

Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



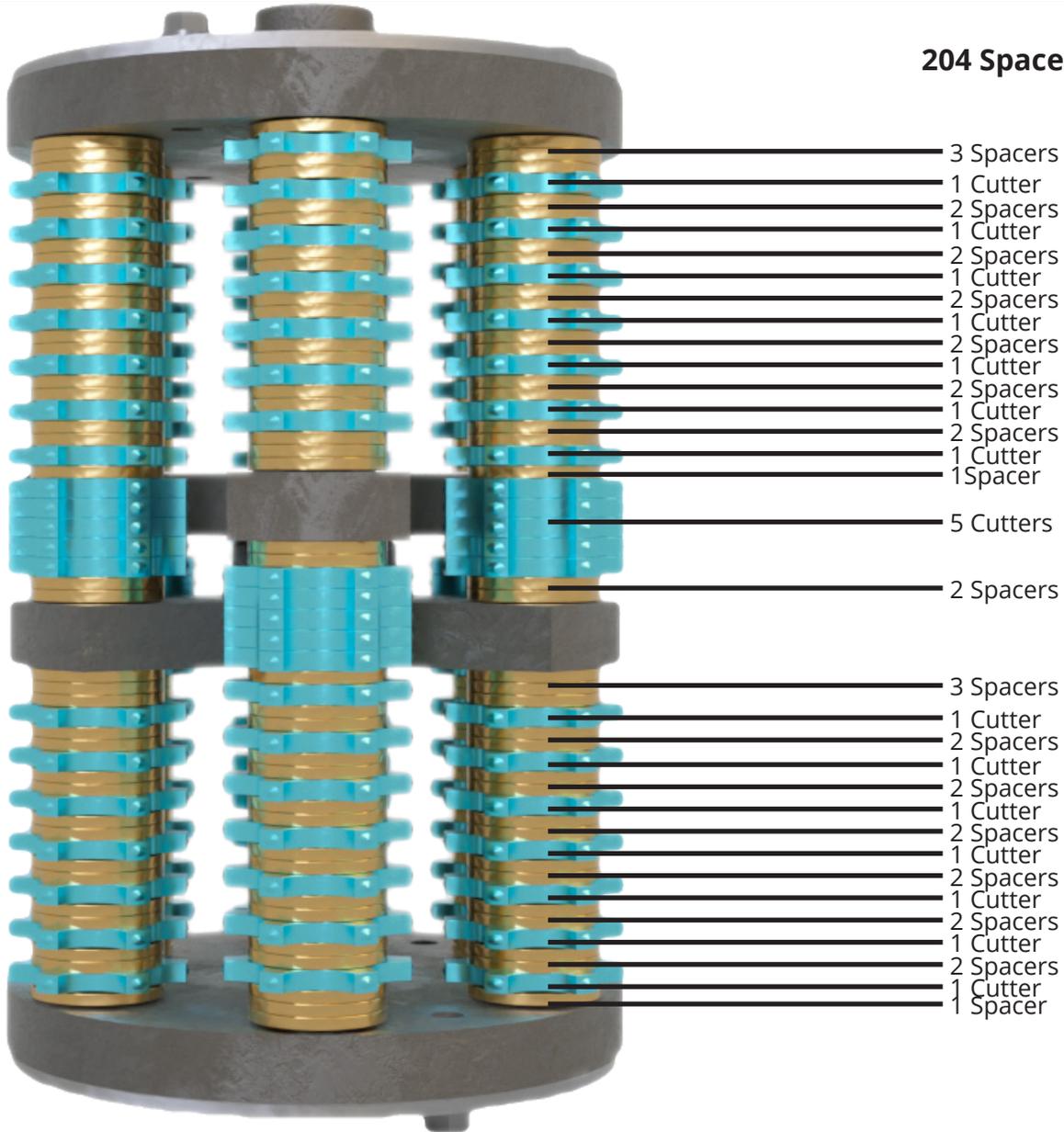
**Spacer
CP403
Part # 20060**



**8-Point Blue Carbide Cutter
CP408-TV
Part # 20136**

CPU-10FC, 6-Shaft FINE Set-up Carbide Cutter Drum Assembly

204 Spacers, 114 Cutters

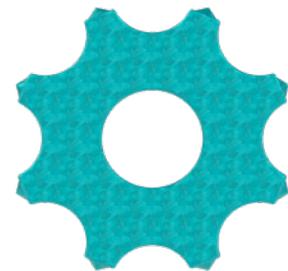


Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



**Spacer
CP403
Part # 20060**



**8-Point Blue Carbide Cutter
CP308-T
Part # 20326**

